



SPECIAL REPORT

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Rank	Company name	Main location	Annual sales (estimated unless FY noted)	Total employees	Website
1	Ashley Furniture Industries Inc.	Arcadia, WI	\$6.85 billion <i>(excludes retail)</i>	35,000	ashleyfurnitureindustriesllc.com
2	MillerKnoll	Zeeland, MI	\$3.67 billion (FY)	10,000+	millerknoll.com
3	Andersen Corp.	Bayport, MN	\$3.3 billion	13,000+	andersenwindows.com
4	MasterBrand Inc.	Beachwood, OH	\$2.734 billion (FY)	13,000+	masterbrandcabinets.com
5	Pella Corp.	Pella, IA	\$2.7 billion	10,000+	pella.com, weathershield.com
6	Haworth Inc.	Holland, MI	\$2.5 billion	8,000	haworth.com
7	Woodgrain	Fruitland, ID	\$2.5 billion	6,100	woodgrain.com, woodgraindistribution.com
8	HNI Corp.	Muscatine, IA	\$2.164 billion (FY) <i>(Workplace Furnishings segment)</i>	19,000+ <i>(total)</i>	hnicorp.com, steelcase.com kimballinternational.com
9	Jeld-Wen Inc. (North America)	Charlotte, NC	\$2.154 billion (FY-NA)	8,200	jeld-wen.com
10	Masonite/Owens Corning (Door segment)	Tampa, FL	\$2.125 billion (FY)	N/A	owenscorning.com, masonite.com
11	Cabinetworks Group	Livonia, MI	\$1.9 billion	6,000+	cabinetworksgroup.com
12	American Woodmark Corp.	Winchester, VA	\$1.709 billion (FY)	7,800+	americanwoodmark.com
13	Marvin	Warroad, MN	\$1.6 billion	8,000+	marvin.com
14	La-Z-Boy Inc.	Monroe, MI	\$1.479 billion (FY) <i>(excludes retail)</i>	11,000 <i>(approximate)</i>	lazboy.com
15	Forte Opening Solutions	Tampa, FL	\$1.4 billion	N/A	forteopenings.com
16	Metrie Inc.	Vancouver, BC	\$1-plus billion	2,000	metrie.com
17	Teknion Corp.	Toronto, ON	\$869 million	1,200	teknion.com
18	AHF Products	Mountville, PA	\$825 million to \$900 million	3,000 <i>(est)</i>	AHFProducts.com
19	Quanex/Hardware Solutions (Fenestration)	St. Falls, SD	\$841.674 million (FY)	N/A	quanex.com
20	Stella-Jones	Montreal, QC	\$821 million <i>(railway ties)</i>	N/A	stella-jones.com
21	Global Furniture Group	Downsview, ON	\$736.40	3,500	globalfurnituregroup.com
22	Lozier Corp.	Omaha, NE	\$705 million	2,200	lozier.com
23	KI	Green Bay, WI	\$650 million	2,000	ki.com
24	Stickley	Manlius, NY	\$631.3 million	1,200	stickley.com
25	OFS Brands Inc.	Huntingburg, IN	\$603.2 million	1,900	ofs.com
26	Sauder Woodworking	Archbold, OH	\$550 million	1,900	sauder.com
27	MJB Wood Group, LLC	Cedar Hill, TX	\$550 million	487	mjbwood.com
28	VT Industries Inc.	Holstein, IA	\$516 million	1,600	vtindustries.com
29	Artisan Lane Furniture Collective	Dallas, TX	\$489.9 million	N/A	artisanlane.com
30	The Container Store Custom Spaces	Coppel, TX	\$457.8 million	400	containerstore.com
31	Flexsteel Industries Inc.	Dubuque, IA	\$441.1 million (FY)	1,500 <i>(est)</i>	flexsteel.com
32	Southern Motion/Fusion Furniture	Pontotoc, MS	\$431.6 million	1,500	southernmotion.com
33	Palliser Furniture Ltd.	Winnipeg, MB	\$419.1 million	3,000	palliser.com
34	Fabwood	Newark, NJ	\$400+ million	1,300+	fabwood.com
35	Bernhardt Furniture	Lenoir, NC	\$398.5 million	1,250	bernhardt.com
36	Hooker Furnishings Group	Martinsville, VA	\$397.5 million (FY)	1,000+	hookerfurniture.com
37	Quanex Building Products/ Custom Solutions	St. Cloud, MN	\$388.210 million (FY)	N/A	quanex.com

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38	Ethan Allen Interiors Inc.	Danbury, CT	\$359.1 million <i>(excludes retail) (FY)</i>	3,200+	ethanallen.com
39	AIS (Affordable Interior Systems)	Leominster, MA	\$350 million	900+	ais-inc.com
40	LSI Industries Inc.	Cincinnati, OH (HQ)	\$325.021 (FY)	540	lsicorp.com
41	Steves & Sons, Inc.	San Antonio, TX	\$323.5 million	1,400	stevesdoors.com
42	Gibson Inc.	Nashville, TN	\$312.2 million	2,000 (est)	gibson.com
43	Dorel Home/Dorel Industries	Montreal, QC	\$309.371 million (FY)	N/A	dorel.com
44	Patrick Industries Inc.	Elkhart, IN	\$298.9 million <i>(Manufactured Housing-mfg) (FY)</i>	10,000+ <i>(company)</i>	patrickind.com
45	Genesis Products	Goshen, IN	\$295 million	1,150	genesisproductsinc.com
46	idX	Grand Rapids, MI	\$275 million	1,200	idxcorporation.com
47	W W Wood Products Inc.	Dudley, MO	\$272 million	1,400	wwinc.com
48	WF Cabinetry Brands	Alexander City, AL	\$271.8 million	N/A	wfcabinetrybrands.com
49	Decore-ative Specialties	Irwindale, CA	\$271.7 million	N/A	decore.com
50	Virco Mfg. Corp.	Torrance, CA	\$266.24 million (FY)	810	virco.com
51	Sierra Pacific Windows, a division of Sierra Pacific Industries	Red Bluff, CA	\$256.6 million	1,570	sierrapacificwindows.com
52	Kewaunee Scientific Corp.	Statesville, NC	\$240.472 million (FY)	1,000	kewaunee.com
53	Rock House Designer Brands	Hickory, NC	\$230-\$260 million	1,300	rockhousefarm.com
54	Woodhaven Enterprises/ Furniture	Cairo, GA	\$239.10 million	400+	woodhavenfurniture.com
55	Wellborn Cabinet Inc.	Ashland, AL	\$239 million	1,500+	wellborn.com
56	Exemplis Corp.	Cypress, CA	\$232.6 million	723	exemplis.com
57	Jackson Furniture Industries	Cleveland, TN	\$229.6 million	1,500	gojfi.com jacksonfurniture.com
58	Woodmont Cabinetry	Dallas, TX	\$228.9 million	700	woodmontcabinetry.com
59	Sherrill Furniture Co.	Hickory, NC	\$228.1 million	1,000	sherrillfurniture.com
60	McCreary Modern Inc.	Newton, NC	\$225 million	950	mccrearymodern.com
61	Bassett Furniture Industries	Bassett, VA	\$214.6 million (FY) <i>(wholesale furniture & accessories)</i>	N/A	bassettfurniture.com
62	Koch & Co.	Seneca, KS	\$200 million	930	kochandco.com
63	Steinway & Sons	Astoria, NY	\$200 million	1,800	steinway.com
64	Kith Kitchens	Haleyville, AL	\$198 million	1,025	kithkitchens.com, mousercabinetry.com
65	Jasper Group	Jasper, IN	\$197.4 million	1,141	jaspergroup.us.com
66	Wood-Mode LLC	Kreamer, PA	\$195 million	580	wood-mode.com
67	Taylor Guitars	El Cajon, CA	\$180 million	1,200	taylorguitars.com
68	Republic Elite	Marshall, TX (mfg)	\$179.6 million	360	republicelite.com
69	Kolbe Windows & Doors	Wausau, WI	\$178.72 million	1,000	kolbewindows.com
70	Best Home Furnishings	Ferdinand, IN	\$177 million	616	BestHF.com
71	Conestoga Wood Specialties Inc.	East Earl, PA	\$176 million	1,050	conestogawood.com
72	eSolutions Furniture	Jamesown, New York	\$175 million	500	esolutionsfurniture.com
73	ClosetMaid / Griffon Corp.	Orlando, FL	\$174.4 million (FY est)	450	closetmaid.com
74	Fender Musical Instruments Corp.	Los Angeles, CA	\$173.8 million	3,000	fender.com



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75	Fairfield Chair Co.	Lenoir, NC	\$165.6 million	300+	fairfieldchair.com
76	Irwin Seating Co.	Grand Rapids, MI	\$163.4 million	500+	irwinseating.com
77	Stevens Industries Inc.	Teutopolis, IL	\$154 million	580	stevensadvantage.com
78	Brown Jordan Inc.	St. Augustine, FL	\$154 million	3,000	brownjordaninc.com
79	Showplace Wood Products	Harrisburg, SD	\$150.7 million	685	showplacecabinetry.com
80	JBI Interiors, LLC	Long Beach, CA	\$150 million	650	JBI-interiors.com
81	Groupe Lacasse	Saint-Pie, QC	\$150 million	400	grouplacasse.com
82	Vanguard Furniture Co. Inc.	Conover, NC	\$144 million	680	vanguardfurniture.com
83	C.F. Martin & Co./Martin Guitar	Nazareth, PA	\$143 million	550	martinguitar.com
84	TrustPoint Cabinetry by Wisenbaker Mfg.	Hillsboro, TX	\$135 million	375	wbs.com
85	Foliot Furniture	Saint-Jerome, QC	\$130.4 million	500	foliot.com
86	Kent Moore Cabinets Ltd.	Bryan, TX	\$126.5 million	670	kmc.net
87	Lexington Manufacturing LLC	Minneapolis, MN	\$121 million	350	lexingtonmfg.com
88	Marsh Cabinets/Marsh Furniture Co.	High Point, NC	\$120 million	600	marshcabinets.com
89	Bellmont Cabinet Co.	Sumner, WA	\$118 million	415	bellmontcabinets.com
90	Fellowes	Itasca, IL	\$115 million <i>(Contract & Architectural divisions)</i>	150	fellowes.com
91	Crystal Cabinet Works Inc.	Princeton, MN	\$110 million	550	crystalcabinets.com
92	Lanz Cabinet Shop	Eugene, OR	\$110 million	450	lanzcabinets.com
93	Huntwood Industries	Spokane, WA	\$105 million	675	huntwood.com
94	L.A. Darling Co., Marmon Retail Solutions	Paragould, AR	\$102.7million	500	ladarling.com
95	Ideal Cabinetry	Bartow, FL	\$100+ million	750+	idealcabinetry.com
96	Loewen Windows and Doors	Steinbach, MB	\$100+ million	725	loewen.com
97	Leedo Cabinets LLC	East Bernard, TX	\$100 million	550	leedocabinetry.com
98	Decor Cabinets Ltd.	Morden, MB	\$100 million <i>(CAD)</i>	510	decorcabinets.com
99	Rowe Fine Furniture	Elliston, VA	\$100 million	750	rowefurniture.com
100	Frendel Kitchens Ltd.	Mississauga, ON	\$97.8 million	170	frendel.com
101	Vaughan-Bassett Furniture Co.	Galax, VA	\$96 million	575	vaughan-bassett.com
102	Essential Cabinetry Group	Simpsonville, SC	\$95 million	500	essentialcabinetrygroup.com
103	Decor-Rest Furniture	Woodbridge, ON	\$95 million	350	decor-rest.com
104	Koetter Woodworking Inc.	Borden, IN	\$94 million	350	koetterwoodworking.com
105	Franklin Corp.	Houston, MS	\$91.3 million	750	franklincorp.com
106	Artitalia Group	Montreal, QC	\$90 million	500	artitalia.com
107	Superior Cabinets	Saskatoon, SK	\$88 million	441	superiorcabinets.ca
108	Elias Woodwork & Mfg. Ltd.	Winkler, MB	\$83 million	425	eliaswoodwork.com
109	Canadel Furniture Inc.	Louiseville, QC	\$82.1 million	600	canadel.ca
110	Mission Bell Mfg.	Morgan Hill, CA	\$80 million	300	missionbell.com
111	Arcline Build Group (Montbleau, Northwest Woodworks, Buda Woodworks)	San Diego, CA	\$80 million	225	arclinebuildgroup.com
112	Glenn Rieder, LLC	West Allis, WI	\$80 million	500	glennrieder.com



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113	Elran Furniture Ltd.	Pointe-Claire, QC	\$80 million	420	elran.com
114	John Boos & Co.	Effingham, IL	\$79.8 million	350	johnboos.com
115	Krug Inc.	Kitchener, ON	\$79.3 million	350+	krug.ca
116	Woodlore International	Brampton, ON	\$78.8 million	N/A	woodlore.ca, veroscabinets.com
117	California Door Corp. (Cal Door & Drawer)	Morgan Hill, CA	\$75 million	375	caldoor.com
118	Indiana Furniture	Jasper, IN	\$75 million	345	indianafurniture.com
119	Fetzer Architectural Woodwork	Salt Lake City, UT	\$75 million	225	fetzerwood.com
120	Albany Industries LLC	New Albany, MS	\$74.5 million	600	albanyindustries.com
121	Northern Contours Inc.	Mendota Hts, MN	\$72 million	465	northerncontours.com
122	Kitchen Kompact	Jeffersonville, IN	\$70 million	225	kitchenkompact.com
123	Parenti & Raffaelli Ltd.	Mt. Prospect, IL	\$70 million	170	parentiwoodwork.com
124	Hussey Seating Co.	North Berwick, ME	\$69.4 million	N/A	husseyseating.com
125	Merritt	Mentor, OH	\$68 million	403	merrittwoodwork.com
126	MTS Seating	Temperance, MI	\$68 million	370	mtsseating.com
127	AyA Kitchens and Baths	Mississauga, ON	\$67.9 million	270	ayakitchens.com
128	Mity, Inc.	Orem, UT	\$67.8 million	250	mityinc.com
129	Sico Inc.	Minneapolis, MN	\$66.2 million	350	sicoinc.com
130	LivingArt Kitchens Inc.	Toronto, ON; FL	\$64.6 million	316	livingartprojects.com
131	Colony Inc.	Bartlett, IL	\$62.9 million	500+	colonydisplay.com
132	Ekena Millwork	Clarksville, TX <i>(corporate Heath, TX)</i>	\$62 million	350	ekenamillwork.com
133	Roomi Group Corp.	Houston, TX	\$62 million	275	roomigroup.com
134	Royal Industries DBA Royal Cabinets	Pomona, CA	\$60+ million	250+	royalcabinets.com
135	Imperial Woodworking Co.	Palatine, IL	\$60 million	200	imperialwoodworking.com
136	Martin Furniture	San Diego, CA	\$60 million	N/A	martinfurniture.com
137	MillerBlaker	Bronx, NY	\$60 million	110	millerblaker.com
138	Nucraft Furniture Co.	Comstock Park, MI	\$58 million	312	nucraft.com
139	Barbosa Cabinets Inc.	Tracy, CA	\$57.1 million	360	barcab.com
140	TMI Systems Corp.	Dickinson, ND	\$56.2 million	250	tmisystems.com
141	WB Mfg.	Thorp, WI	\$56 million	310	wbmf.com
142	Adams Group	North Port, FL	\$55.5 million	135	discoveradams.com
143	Canyon Creek Cabinet Co.	Monroe, WA	\$55.2 million	306	canyoncreek.com
144	Mortensen Woodwork, Inc.	Union City, GA	\$55 million	175	mortensenwoodwork.com
145	Davis Furniture Industries	High Point, NC	\$51.7 million	100+	davisfurniture.com
146	Olon Industries	Georgetown, ON	\$50+ million	255+	olon.com
147	Artisan Custom Closets	Marietta, GA	\$50.9 million	160	artisancustomclosets.com
148	Baker Interiors Group	Hickory NC	\$50.2 million	320	bakerfurniture.com
149	CFGroup	Newport, TN	\$50 million	250 (est)	commercialfurnituregroup.com
150	Miralis	St. Anaclet, QC	\$50 million	230	miralis.com



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151	University Loft Co.	Greenfield, IN	\$50 million	110	uloft.com
152	Chandler Cabinets	Pilot Point, TX	\$50 million	300	chandlercabinets.net
153	Custom Wood Products	St. Marys, KS	\$50 million	345	cwponline.com
154	Artopex	Granby, QC	\$50 million	500	artopex.com
155	American Display & Fixture (Marketing Alliance Group)	Chattanooga, TN	\$50 million	250	mktalliance.com
156	Watson Furniture Group	Poulsbo, WA	\$48.3 million	190	watsonfurniture.com
157	Valley Custom Door	De Pere, WI	\$48 million	295	valleycustomdoor.com
158	Cuisine Idéale	Sherbrooke, QC	\$48 million	295	cuisineideale.com
159	Panel Processing Inc.	Alpena, MI	\$47.5 million	175	panel.com
160	OakCraft Inc.	Peoria, AZ	\$46.1 million	245	oakcraft.com
161	The Corsi Group	Indianapolis, IN	\$46 million	195	thecorsigroup.com
162	Telescope Casual Furniture Inc.	Granville, NY	\$43.8 million	247	telescopecasual.com
163	Metropolitan Cabinets & Countertops	Norwood, MA	\$42.5 million	230	metcabinet.com
164	Stylus Made-To-Order Sofas	Burnaby, BC	\$42 million	190	stylussofas.com
165	Organizers Direct Industries	Scottsdale, AZ	\$41 million	100+	OrganizersDirect.com
166	Alvic USA	Auburndale, FL	\$41 million	183	alvicusa.com
167	Monschein Industries, Inc.	Riverbank, CA	\$40.6 million	250+	monscheincabinets.com
168	CMD (1847 Holdings subs)	Las Vegas, NV	\$40.5 million (FY 25 prelim)	N/A	cmdnv.com
169	Norwalk Furniture	Norwalk, OH	\$40.2 million	210	norwalkfurniture.com
170	Benedettini Cabinetry	Rosenberg, TX	\$40.1 million	274	benedettinicable.com
171	Corona Millworks	Chino, CA	\$40 million	200 est.	coronamillworks.com
172	Mark Richey Woodworking	Newburyport, MA	\$40 million	100	markrichey.com
173	Lesro Industries, Inc.	Bloomfield, CT	\$40 million	N/A	lesro.com
174	Wisconsin Built Inc.	Deerfield, WI	\$39 million	185	wisconsin-built.com
175	3C Store Fixtures Inc.	Wilson, NC	\$38 million	135	3CStoreFixtures.com
176	Lazar Industries LLC	Siler City, NC	\$37.8 million	114	lazarind.com
177	Saco Industries Inc.	Lowell, IN	\$37.8 million	105	sacoindustries.com
178	Panel Specialists Inc.	Temple, TX	\$35-\$37 million	150+	panelspec.com
179	Signature Custom Cabinetry Inc.	Ephrata, PA	\$35.3 million	135	signaturecab.com
180	North American Specialty Laminations	Osseo, WI	\$35.3 million	N/A	northamericanlam.com
181	Raywal Cabinets	Markham, ON	\$35 million	210	raywal.com
182	Plymold	Kenyon, MN	\$35 million	150	plymold.com
183	Hi-Lo dba Bridgewood Custom Cabinetry	Chanute, KS	\$35 million	215	bridgewoodcabinetry.com
184	Plato Woodwork Inc.	Plato, MN	\$34.5 million	173	plato-woodwork.com
185	Premier EuroCase LLC	Denver, CO	\$33 million	122	premiereurocase.com
186	ICI Scientific (Institutional Casework Inc.)	Paris, TN	\$32.5 million	254	iciscientific.com
187	Barnett Millworks Inc.	Theodore, AL	\$32.3 million	179	barnettmillworks.com
188	Tuohy Furniture	Chatfield, MN	\$32.1 million	195	tuohyfurniture.com



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189	Holiday Kitchens	Rice Lake, WI	\$31.4 million	200	holidaykitchens.com
190	Valen Group (Valen Drawers)	Lexington, NC	\$31.1 million	185	valenusa.com
191	Cinch Kit LLC dba Qwikkit	Houston, TX	\$31 million	120	qwikkit.com
192	OPTO International	Wood Dale, IL	\$30.8 million	N/A	optosystem.com
193	Woodland Cabinetry Inc.	Sisseton, SD	\$30.8 million	210	woodlandcabinetry.com
194	Wright Architectural Millwork	Chicopee, MA	\$30.3 million	70	wrightmw.com
195	Spectrum Industries Inc.	Chippewa Falls, WI	\$30 million	165	spectrumfurniture.com
196	Powell Valley Millwork	Clay City, KY	\$30 million	200	pvmillwork.com
197	Fashion Cabinet Mfg., Inc.	West Jordan, UT	\$29.9 million	140	fashioncabinet.com
198	Case Systems Inc.	Midland, MI	\$29.9 million	190	casesystems.com
199	Grabill Cabinet Co.	Grabill, IN	\$29.6 million	200	grabillcabinets.com
200	Cabico	Coaticook, QC	\$29.3 million	625	cabico.com
201	Laurysen Kitchens Ltd.	Carleton Place, ON	\$29 million	135	laurysenkitchens.com
202	Chandler Inc.	Afton, MN	\$28.2 million	103	chandlerinc.com
203	LaFata Cabinets	Shelby Township, MI	\$28.2 million	145	lafata.com
204	Bell Cabinetry & Design	Cumming, GA	\$28 million	120	bellcabinetry.com
205	Millwork 360	Tampa, FL	\$28 million	100	millwork360.net
206	QCCI	New Holland, PA	\$28 million	150	qcci.com
207	Halcon Corp.	Stewartville, MN	\$28 million	200	halconfurniture.com
208	Ferche Millwork Inc.	Rice, MN	\$27.8 million	200	ferche.com
209	Smith Brothers of Berne Inc.	Berne, IN	\$27.2 million	N/A	smithbrothersfurniture.com
210	Gat Creek	Berkeley Springs, WV	\$27.1 million	170	gatcreek.com
211	Nations Cabinetry	San Antonio, TX	\$27 million	160	nationscabinetry.com
212	Bishop Cabinets Inc.	Montgomery, AL	\$27 million	110	bishopcabinets.com
213	Dubois Wood Products Inc.	Huntingburg, IN	\$26 million	68	duboiswood.com
214	Anton Cabinetry	Arlington, TX	\$25.94 million	116	antoncabinetry.com
215	Lewis Cabinet Specialties	Thatcher, UT	\$24-\$27 million	100	lewiscabinet.com
216	R.D. Henry & Co., sub. of Superior Cabinets	Wichita, KS	\$25 million	180	rdhenry.com
217	Tharp Custom Cabinetry	Loveland, CO	\$25 million	150	tharpcabinets.com
218	Rynone Manufacturing Corp.	Sayre, PA	\$23.9 million	125	rynone.com
219	CNC Cabinetry	South Plainfield, NJ	\$23.9 million	N/A	cncabinetry.com
220	Beaubois Group	Saint-Georges, QC	\$23.2 million	N/A	beaubois.com
221	ModuForm	Fitchburg, MA	\$23.1 million	135	moduform.com
222	Brakur Custom Cabinetry Inc.	Shorewood, IL	\$23 million	105	brakur.com
223	Goebel Fixture Co.	Hutchinson, MN	\$23 million	75	goebelfc.com
224	Mid-America Cabinets Inc.	Gentry, AR	\$22.2 million	100	midamericacabinets.com
225	Giffin Interior & Fixture, Inc.	Bridgeville, PA	\$22 million	100	giffininterior.com
226	Crown Point Cabinetry	Claremont, NH	\$22 million	96	crown-point.com
227	Cartier Kitchens	Brampton, ON	\$21.8 million	109	cartierkitchens.com



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228	Schlabach Wood Design	Baltic, OH	\$21.5 million	130	schlabachwooddesign.com
229	Showbest Fixture Corp.	Henrico (Richmond), VA	\$21.5 million	89	showbest.com
230	SOLLiD Cabinetry	Chandler, AZ	\$21.2 million	N/A	sollidcabinetry.com
231	Burrows Cabinets LLC	Waxahachie, TX	\$21.2 million	N/A	burrowscabinets.com
232	Busby Cabinets	Alachua, FL	\$21 million	65	busbycabinets.com
233	Specified Components Company (SCC)	Gurnee, IL	\$21 million	15-20	specifiedcomponents.com
234	Wilkie Sanderson	Sauk Rapids, MN	\$20.9 million	80	wilkiesanderson.com
235	Twin Oaks Custom Cabinets	Neosho, MO	\$20.6 million	130	twinoakscabinets.com
236	Upstate Door	Warsaw, NY	\$20.5 million	100	upstatedoor.com
237	HIS Cabinetry & Countertops	Pinellas Park, FL	\$20.5 million	N/A	hiscabinetry.com
238	Nightingale Corp.	Mississauga, ON	\$20.4 million	200	nightingalechairs.com
239	Bass Cabinet Mfg. Inc.	Mesa, AZ	\$20.4 million	150	basscabinet.com
240	BodenAlexander	Portland, OR	\$20.4 million	125	bodenalexander.com
241	Xybix Systems, Inc.	Littleton, CO	\$20.3 million	75	xybix.com
242	Mock Woodworking Co.	Zanesville, OH	\$20.1 million	48	mockwoodworking.com
243	Durham Furniture Inc.	Durham, ON	\$20 million	200	durhamfurniture.com
244	Downsview Kitchens	Mississauga, ON	\$20 million	200	downsviewkitchens.com
245	High Point Furniture Industries	High Point, NC	\$20 million	105	hpfi.com
246	Artone LLC	Jamestown, NY	\$20 million	100	artonemfg.com
247	JB Cutting, Inc.	Mt. Clemens, MI	\$20 million	85	jbcutting.com
248	Lloyd Flanders Industries Inc.	Menominee, MI	\$20 million	86	lloydflanders.com
249	Herrick & White	Cumberland, RI	\$20 million	90	herrick-white.com
250	Eastern Millwork Inc.	Jersey City, NJ	\$20 million	70	eastern-millwork.com
251	Dutchmaid Woodworking LLC	Shipshewana, IN	\$20 million	49	dutchmaidwoodworking.com
252	Millwork One Inc.	Cranston, RI	\$19.4 million	90	millworkone.com
253	Washington Woodworking Co.	Landover, MD	\$19.2 million	135	washingtonwoodworking.com
254	Adelphi Kitchens Inc.	Robesonia, PA	\$19 million	115	adelphikitchens.com
255	Bishop Fixture & Millwork Inc.	Balsam Lake, WI	\$19 million	75	bishopfixtures.com
256	Gaithersburg Architectural Millwork	Warrenton, VA	\$18.9 million	96	gcabinet.com
257	DeWils Industries	Vancouver, WA	\$18.8 million	150	dewils.com
258	Leeman Co.	Powder Springs, GA	\$18.5 million	130	leemanco.com
259	Thos. Moser Cabinetmakers	Auburn, ME	\$18.5 million	105	thosmoser.com
260	Crestwood, Inc.	Salina, KS	\$18.4 million	160	crestwood-inc.com
261	Neutral Posture Inc.	Bryan, TX	\$18.4 million	79	neutralposture.com
262	Worden Company	Holland, MI	\$18 million	120	wordencompany.com
263	Kountry Kraft	Newmanstown, PA	\$18 million	100	kountrykraft.com
264	Mystic Scenic Studios, Inc.	Norwood, MA	\$18 million	100	mysticscenic.com



SPECIAL REPORT

Rank	Company name	Main location	Annual sales (estimated unless FY noted)	Total employees	Website
265	Village Handcrafted Cabinetry	Lansdale, PA	\$17.5 million	115	villagehandcrafted.com
266	Hilton Cabinets	Phoenix, AZ	\$17.4 million	N/A	hiltoncabinets.com
267	Dakota Kitchen & Bath, Inc.	Sioux Falls, SD	\$17.1 million	100	dakotakitchen.com
268	Anderson Wood Products	Louisville, KY	\$17 million	150	andersonwood.com
269	RFP Design Group	Mississauga, ON	\$15-\$20 million	75-100	rfpdesign.com
270	Witmer Furniture LLC	Abbotsford, WI	\$16.65 million	80	witmerfurniture.com
271	Northway Industries Inc.	Middleburg, PA	\$16.5 million	98	northwayind.com
272	Profile Cabinet & Design	Kansas City, MO	\$16.1 million	150	profilecabinet.com
273	Milford Enterprises Inc.	Quakertown, PA	\$16 million	85	milfordei.com
274	Jasper Chair	Jasper, IN	\$15.9 million	100	jasperchair.com
275	Fixtur-World	Baxter, TN	\$15.9 million	N/A	fixturworld.com
276	Plain & Fancy Custom Cabinetry	Schaefferstown, PA	\$15.5 million	130	plainfancycabinetry.com
277	Rodgers Wade Mfg. Co.	Paris, TX	\$15.4 million	87	rogerswade.com
278	Closet America	Landover, MD	\$15 million	145	closetamerica.com
279	American Millwork and Cabinetry Inc.	Emmaus, PA	\$14.8 million	86	amcmillwork.com
280	Cooper Enterprises, Inc.	Shelby, OH	\$14 million	78	cooperenterprises.com
281	Appalachian Wood Products Inc.	Clearfield, PA	\$13.61 million	99	appwood.com
282	Orchard Hill Cabinetry	Chicago, IL	\$13.5 million	55	Buildmykitchen.com
283	Archbold Furniture Co.	Archbold, OH	\$13.3 million	N/A	archboldfurniture.com
284	Lewis Lumber Products, Inc.	Picture Rocks, PA	\$13.25 million	40	lewislp.com
285	Merit Kitchens	Surrey, BC	\$13.1 million	100+	merit-kitchens.com
286	The Horizon Group Inc.	Davenport, IA	\$13.1 million		thehorzongroupinc.com
287	Timberlane, Inc.	Montgomery, PA	\$13 million	60	timberlane.com
288	Palmieri Furniture	Richmond Hill, ON	\$13 million	N/A	palmierifurniture.com
289	Brooks Brothers Cabinetry	Colorado Springs, CO	\$12.7 million	42	brooksbrotherscabinetry.com
290	Brown Wood Inc.	Lincolnwood, IL	\$12.7 million	20	brownwoodinc.com
291	Muskoka Cabinet Co. Inc.	Alfred, ON	\$12.5 million	55	muskokacabinets.ca
292	Fancher Chair Co. Inc.	Falconer, NY	\$12 million	125	fancherchair.com
293	Modular Closets	Lakewood, NJ	\$11.7 million	N/A	modularclosets.com
294	Harlan Cabinets	Harlan, IN	\$11.6 million	74	harlancabinets.com
295	Cohen Architectural Woodworking, LLC	St. James, MO	\$11 million	60	cohenwoodworking.com
296	Woodland Furniture LLC	Idaho Falls, ID	\$11 million	100	woodlandfurniture.com
297	Table Designs	Odessa, FL	\$10.5 million	45	tabledesigns.com
298	Darran Furniture	High Point, NC	\$10 million	135	darran.com
299	Grand Manor Furniture	Lenoir, NC	\$10 million	100	grandmanorfurniture.com
300	Roth Wood Products	San Jose, CA	\$9 million	41	rothwoodproducts.com