



SPECIAL REPORT

by Karen Koenig

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Rank	Company name	Main location	Annual sales (estimated unless FY noted)	Total employees	Website
1	Ashley Furniture Industries Inc.	Arcadia, WI	\$6.85 billion <i>(excludes retail)</i>	35,000	ashleyfurnitureindustriesllc.com
2	MillerKnoll (formerly Herman Miller and Knoll)	Zeeland, MI	\$3.6 billion (FY)	11,000	millerknoll.com
3	Andersen Corp.	Bayport, MN	\$3.6 billion	13,000+	andersenwindows.com
4	Steelcase Inc.	Grand Rapids, MI	\$3.2 billion (FY)	11,300	steelcase.com
5	Jeld-Wen Inc. (North America)	Charlotte, NC	\$2.708 billion (FY)	9,000	jeld-wen.com
6	MasterBrand Inc.	Beachwood, OH (HQ), Jasper, IN <i>(largest plant)</i>	\$2.7 billion (FY)	13,000+	masterbrandcabinets.com
7	Haworth Inc.	Holland, MI	\$2.5 billion	8,000	haworth.com
8	Woodgrain	Fruitland, ID	\$2.5 billion	5,500	woodgrain.com, woodgraindistribution.com
9	Pella Corp.	Pella, IA	\$2.1 billion	10,000+	pella.com
10	Cabinetworks Group	Livonia, MI	\$2 billion	6,000+	cabinetworksgroup.com
11	HNI Corp.	Muscataine, IA	\$1.888 billion (FY) <i>(Workplace Furnishings segment)</i>	7,700	hnicorp.com, kimballinternational.com
12	American Woodmark Corp.	Winchester, VA	\$1.847 billion (FY)	8,800+	americanwoodmark.com
13	Marvin	Warroad, MN	\$1.6 billion	8,000+	marvin.com
14	Masonite Residential/Owens Corning <i>(Door segment)</i>	Tampa, FL	\$1.448 billion (FY)	N/A	owenscorning.com, masonite.com
15	La-Z-Boy Inc.	Monroe, MI	\$1.447 billion <i>(excludes retail) (FY)</i>	10,000	lazboy.com
16	Forte Opening Solutions/IOP (formerly Masonite Architectural)	Tampa, FL	\$1.4 billion	N/A	forteopenings.com
17	Metrie Inc.	Vancouver, BC	\$1-plus billion	2,000	metrie.com
18	Global Furniture Group	Downsview, ON	\$1 billion	3,500	globalfurnituregroup.com
19	Gibson Brands/Gibson Guitar	Nashville, TN	\$990 million	2,000 <i>(approximately)</i>	gibson.com
20	AHF Products	Mountville, PA	\$825-\$900 million	3,000+	AHFProducts.com
21	Steves & Sons, Inc.	San Antonio, TX	\$675 million	1,400	stevesdoors.com
22	Quanex North American Fenestration	Akron, OH	\$650.1 million <i>(NA fenestration) (FY)</i>	2,000	quanex.com
23	KI	Green Bay, WI	\$650 million	2,000	ki.com
24	Teknion Corp.	Toronto, ON	\$646.8 million	1,200	teknion.com
25	Sauder Woodworking	Archbold, OH	\$600 million	1,900	sauder.com
26	MJB Wood Group, LLC	Cedar Hill, TX	\$550 million	487	mjbwood.com
27	VT Industries Inc.	Holstein, IA	\$545.8 million	1,600	vtindustries.com
28	OFS Brands Inc.	Huntingburg, IN	\$543.3 million	1,800	ofs.com
29	Dorel Home/Dorel Industries	Montreal, QC	\$516.15 million (FY)	N/A	dorel.com
30	Lozier Corp.	Omaha, NE	\$500 million	2,200	lozier.com
31	Sierra Pacific Windows, a division of Sierra Pacific Industries	Red Bluff, CA	\$500 million	1,570	sierrapacificwindows.com

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32	The Container Store Custom Spaces	Coppell, TX	\$457.8 million (FY23: Custom Spaces+Closets)	400	containerstore.com
33	Hooker Furnishings Group	Martinsville, VA	\$433.2 million (FY)	1,200+	hookerfurniture.com
34	Palliser Furniture Ltd.	Winnipeg, MB	\$422.2 million	3,000	palliser.com
35	Flexsteel Industries Inc.	Dubuque, IA	\$412.752 million (FY)	1500 (approximately)	flexsteel.com
36	Stickley	Manlius, NY	\$410 million	1200	stickley.com
37	Fabuwood	Newark, NJ	\$400+ million	1,300+	fabuwood.com
38	Southern Furniture Ind.	Pontotoc, MS	\$390.3 million	1,500	southernmotion.com, fusionfurniture-inc.com
39	Ethan Allen Interiors Inc.	Danbury, CT	\$371.1 million (excludes retail) (FY)	3,400+	ethanallen.com
40	Patrick Industries Inc.	Elkhart, IN	\$300.9 million (Manufactured Housing-mfg) (FY)	7,000+	patrickind.com
41	Weather Shield Mfg. Inc.	Medford, WI	\$300 million	1,500	weathershield.com
42	ClosetMaid / Griffon Corp.	Orlando, FL	\$300 million (FY est)	450	closetmaid.com, homebyames.com
43	Artisan Lane	Dallas, TX	\$294.60	1,300	artisanlane.com
44	Bernhardt Furniture	Lenoir, NC	\$280 million	1,250	bernhardt.com
45	Genesis Products	Goshen, IN	\$270 million	1,150	genesisproductsinc.com
46	Virco Mfg. Corp.	Torrance, CA	\$269.1 million (FY)	780	virco.com
47	W W Wood Products Inc.	Dudley, MO	\$254 million	1,400	wwinc.com
48	idX	Grand Rapids, MI	\$250 million	1,200	idxcorporation.com
49	L.A. Darling Co., Marmon Retail Solutions	Paragould, AR	\$250 million	500	ladarling.com
50	Rock House Farm Brands	Hickory, NC	\$230-\$260 million	1,300	rockhousefarm.com
51	Wellborn Cabinet Inc.	Ashland, AL	\$239 million	1,500+	wellborn.com
52	Exemplis Corp.	Cypress, CA	\$232.6 million	723	exemplis.com
53	LSI Industries Inc.	Cincinnati, OH (HQ)	\$231.2 million (Display Solutions+CBH)	540	lsicorp.com
54	Sherrill Furniture Co.	Hickory, NC	\$228.1 million	1,000	sherrillfurniture.com
55	AIS (Affordable Interior Systems)	Leominster, MA	\$217.3 million	900+	ais-inc.com
56	eSolutions Furniture	Lac-Mégantic, QC	\$215 million	650	esolutionsfurniture.com
57	Bassett Furniture Industries	Bassett, VA	\$207.46 million (FY) (wholesale furniture & accessories)	893 (excludes retail)	bassettfurniture.com
58	McCreary Modern Inc.	Newton, NC	\$205 million	950	mccrearymodern.com
59	Kewaunee Scientific Corp.	Statesville, NC	\$203.755 million (FY)	1,000 (US & intl)	kewaunee.com
60	Steinway & Sons	Astoria, NY	\$200 million	1,800	steinway.com
61	Quanex Custom Components	St. Cloud, MN	\$198.4 million (FY)	1,362	quanex.com
62	Kith Kitchens	Haleyville, AL	\$198 million	1,025	kithkitchens.com, mousercabinetry.com
63	Jasper Group	Jasper, IN	\$197.4million	1,141	jaspergroup.us.com
64	Best Home Furnishings	Ferdinand, IN	\$195 million	650	BestHF.com



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65	Koch & Co.	Seneca, KS	\$190 million	930	kochandco.com
66	Wood-Mode LLC	Kreamer, PA	\$190 million	580	wood-mode.com
67	Albany Industries LLC	New Albany, MS	\$184.7 million	600	albanyindustries.com
68	Taylor Guitars	El Cajon, CA	\$180 million	1,200	taylorguitars.com
69	Republic Elite	Marshall, TX (mfg)	\$179.6 million	360	republicelite.com
70	Kolbe Windows & Doors	Wausau, WI	\$178.72 million	1,000	kolbewindows.com
71	Brown Jordan Inc.	St. Augustine, FL	\$176.9 million	3,000	brownjordaninc.com
72	Fender Musical Instruments Corp.	Los Angeles, CA	\$173.8 million	3,000	fender.com
73	Conestoga Wood Specialties Inc.	East Earl, PA	\$170 million	1,050	conestogawood.com
74	JB! Interiors, LLC	Long Beach, CA	\$165 million	650	JB!interiors.com
75	Jackson Furniture Industries	Cleveland, TN	\$160 million	1,500	jacksonfurniture.com
76	Groupe Lacasse	Saint-Pie, QC	\$150 million	381	groupelacasse.com
77	Showplace Wood Products	Harrisburg, SD	\$147.3 million	689	showplacecabinetry.com
78	Vanguard Furniture Co. Inc.	Conover, NC	\$144 million	680	vanguardfurniture.com
79	C.F. Martin & Co./Martin Guitar	Nazareth, PA	\$143 million	550	martinguitar.com
80	Franklin Corp.	Houston, MS	\$140 million	750	franklincorp.com
81	Marsh Cabinets/Marsh Furniture Co.	High Point, NC	\$135 million	650	marshcabinets.com
82	Kent Moore Cabinets Ltd.	Bryan, TX	\$134 million	670	kmc.net
83	Woodmont Cabinetry/Western Cabinets	Dallas, TX	\$125 million	700	woodmontcabinetry.com, grandviewcabinetry.com
84	Stevens Industries Inc.	Teutopolis, IL	\$121 million	580	stevensadvantage.com
85	Decore-ative Specialties	Irwindale, CA	\$120 million	N/A	decore.com
86	Reborn Cabinets/Reborn Home Solutions	Anaheim, CA	\$120 million	725	reborncabinets.com
87	John Boos & Co.	Effingham, IL	\$120 million	350	johnboos.com
88	Bellmont Cabinet Co.	Sumner, WA	\$118 million	415	bellmontcabinets.com
89	Fellowes	Itasca, IL	\$115 million (Contract & Architectural divisions)	150	fellowes.com
90	Lexington Manufacturing LLC	Minneapolis, MN	\$113 million	300	lexingtonmfg.com
91	Lanz Cabinet Shop	Eugene, OR	\$110 million	450	lanzcabinets.com
92	Crystal Cabinet Works Inc.	Princeton, MN	\$106 million	581	crystalcabinets.com
93	WB Mfg.	Thorp, WI	\$105 million	310	wbmf.com
94	Huntwood Industries	Spokane, WA	\$104 million	670	huntwood.com
95	Loewen Windows and Doors	Steinbach, MB	\$100+ million	725	loewen.com
96	Rowe Fine Furniture	Elliston, VA	\$100 million	750	rowefurniture.com
97	Leedo Manufacturing Co., L.P.	East Bernard	\$100 million	550	leedocabinetry.com
98	Smith Brothers of Berne Inc.	Berne, IN	\$100 million	525	smithbrothersfurniture.com
99	Frendel Kitchens Ltd.	Mississauga, ON	\$97.8 million	170	frendel.com
100	Vaughan-Bassett Furniture Co.	Galax, VA	\$96 million	575	vaughan-bassett.com
101	Essential Cabinetry Group	Simpsonville, SC	\$95 million	500	essentialcabinetrygroup.com
102	Decor-Rest Furniture	Woodbridge, ON	\$95 million	350	decor-rest.com



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103	TrustPoint Cabinetry by Wisenbaker Mfg.	Hillsboro, TX	\$94 million	375	wbs.com
104	Decor Cabinets Ltd.	Morden, MB	\$93 million (CAD)	510	decorcabinets.com
105	Woodhaven Industries/The Aaron's Co.	Cairo, GA	\$92.8 million (FY est)	300+	woodhavenfurniture.com
106	Koetter Woodworking Inc.	Borden, IN	\$89 million	325	koetterwoodworking.com
107	Montbleau Holdings LLC	San Diego, CA	\$85 million	225	montbleau.com
108	Irwin Seating Co.	Grand Rapids, MI	\$82.1 million	500+	irwinseating.com
109	Canadel Furniture Inc.	Louiseville, QC	\$82.1 million	600	canadel.ca
110	Foliot Furniture	Saint-Jerome, QC	\$81.2 million	509	foliot.com
111	Elias Woodwork & Mfg. Ltd.	Winkler, MB	\$81 million	450	eliaswoodwork.com
112	Glenn Rieder, LLC	West Allis, WI	\$80 million	500	glennrieder.com
113	Elran Furniture Ltd.	Pointe-Claire, QC	\$80 million	420	elran.com
114	Mission Bell Mfg.	Morgan Hill, CA	\$80 million	300	missionbell.com
115	Mity, Inc.	Orem, UT	\$80 million	250	mityinc.com
116	Krug Inc.	Kitchener, ON	\$79.3 million	350+	krug.ca
117	Woodlore International	Brampton, ON	\$78.8 million	N/A	woodlore.ca, eurorite.com
118	MTS Seating	Temperance, MI	\$78 million	430	mtsseating.com
119	Colony Inc.	Bartlett, IL	\$75 million	500+	colonydisplay.com
120	Cabico	Coaticook, QC	\$75 million	625	cabico.com
121	California Door Corp. (Cal Door & Drawer)	Morgan Hill, CA HQ	\$75 million	375	caldoor.com
122	Fetzer Architectural Woodwork	Salt Lake City, UT	\$75 million	300	fetzerwood.com
123	Northern Contours Inc.	Mendota Hts., MN	\$72 million	465	northerncontours.com
124	Indiana Furniture	Jasper, IN	\$72 million	345	indianafurniture.com
125	Kitchen Kompact	Jeffersonville, IN	\$70 million	225	kitchenkompact.com
126	Parenti & Raffaelli Ltd.	Mt. Prospect, IL	\$70 million	150	parentiwoodwork.com
127	Hussey Seating Co.	North Berwick, ME	\$69.4 million	300	husseyseating.com
128	Superior Cabinets	Saskatoon, SK	\$69 million	400	superiorcabinets.ca
129	Ideal Cabinetry	Bartow, FL	\$65+ million	750+	idealcabinetry.com
130	Barbosa Cabinets Inc.	Tracy, CA	\$65 million	360	barcab.com
131	Merritt	Mentor, OH	\$65 million	280	merrittwoodwork.com
132	LivingArt Kitchens Inc.	Toronto, ON	\$64 million	315	livingart.ca
133	Roomi Group Corp.	Houston, TX	\$62 million	215	roomigroup.com
134	Imperial Woodworking Co.	Palatine, IL	\$60 million	200	imperialwoodworking.com
135	MillerBlaker	Bronx, NY	\$60 million	110	millerblaker.com
136	Nucraft Furniture Co.	Comstock Park, MI	\$58 million	312	nucraft.com
137	Ekena Millwork	Clarksville, TX	\$56 million	350	ekenamillwork.com
138	Sico Inc.	Minneapolis, MN	\$55.8 million	350	sicoinc.com
139	Canyon Creek Cabinet Co.	Monroe, WA	\$55.2 million	306	canyoncreek.com
140	Olon Industries	Georgetown, ON	\$55 million	260	olon.com
141	TMI Systems Corp.	Dickinson, ND	\$55 million	250	tmisystems.com
142	Raywal Cabinets	Markham, ON	\$55 million	210	raywal.com



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143	Mortensen Woodwork, Inc.	Union City, GA	\$55 million	175	mortensenwoodwork.com
144	Martin Furniture	San Diego, CA	\$52.96 million	400	martinfurniture.com
145	Artitalia Group	Montreal, QC	\$52.2 million	500	artitalia.com
146	Artopex	Granby, QC	\$50+ million	500	artopex.com
147	Royal Industries DBA Royal Cabinets	Pomona, CA	\$50 million	250+	royalcabinets.com
148	CFGGroup	Newport, TN	\$50 million	250 (est)	commercialfurnituregroup.com
149	Howard Miller Co.	Zeeland, MI	\$50 million	350	howardmiller.com
150	Fairfield Chair Co.	Lenoir, NC	\$50 million	347	fairfieldchair.com
151	Custom Wood Products	St. Marys, KS	\$50 million	345	cwponline.com
152	Wellborn Forest/WB Cabinetry Brands	Alexander City, AL	\$50 million	345	wellbornforest.com
153	Baker Interiors Group	Hickory NC	\$50 million	320	bakerfurniture.com
154	Chandler Cabinets	Pilot Point, TX	\$50 million	300	chandlercabinets.net
155	American Display & Fixture (Marketing Alliance Group)	Chattanooga, TN	\$50 million	250	mkalliance.com
156	Nightingale Corp.	Mississauga, ON	\$50 million	200	nightingalechairs.com
157	University Loft Co.	Greenfield, IN	\$50 million	110	uloft.com
158	T.J. Hale Co.	Menomonee Falls, WI	\$48 million	125	tjhale.com
159	Panel Processing Inc.	Alpena, MI	\$47.5 million	175	panel.com
160	OakCraft Inc.	Peoria, AZ	\$46.1 million	245	oakcraft.com
161	Valley Custom Door	De Pere, WI	\$46.05 million	305	valleycustomdoor.com
162	Cuisine Idéale	Sherbrooke, QC	\$45 million	295	cuisineideale.com
163	Watson Furniture Group	Poulsbo, WA	\$44 million	190	watsonfurniture.com
164	Telescope Casual Furniture Inc.	Granville, NY	\$43.8 million	247	telescopecasual.com
165	Metropolitan Cabinet & Countertop	Norwood, MA	\$42.5 million	230	metcabinet.com
166	Stylus Made-To-Order Sofas	Burnaby, BC	\$42 million	190	stylussofas.com
167	Organizers Direct Industries	Scottsdale, AZ	\$41 million	100+	OrganizersDirect.com
168	Alvic USA	Auburndale, FL	\$41 million	183	alvicusa.com
169	Monschein Industries, Inc.	Riverbank, CA	\$40.6 million	250+	monscheincabinets.com
170	Benedettini Cabinetry	Rosenberg, TX	\$40.1 million	274	benedettinicabinetry.com
171	Miralis	St. Anaclet, QC	\$40+ million	270	miralis.com
172	Corona Millworks	Chino, CA	\$40 million	200 est.	coronamillworks.com
173	Holiday Kitchens	Rice Lake, WI	\$40 million	200	holidaykitchens.com
174	Norwalk Furniture	Norwalk, OH	\$40 million	175	norwalkfurniture.com
175	DeWils Industries	Vancouver, WA	\$40 million	150	dewils.com
176	Montbleau & Associates	San Diego, CA	\$40 million	105	montbleau.com
177	Mark Richey Woodworking	Newburyport, MA	\$40 million	100	markrichey.com
178	Woodland Cabinetry Inc.	Sisseton, SD	\$39 million	210	woodlandcabinetry.com
179	Wisconsin Built Inc.	Deerfield, WI	\$39 million	185	wisconsin-built.com
180	AyA Kitchens and Baths	Mississauga, ON	\$38 million	270	ayakitchens.com
181	3C Store Fixtures Inc.	Wilson, NC	\$38 million	135	3CStoreFixtures.com



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182	Davis Furniture Industries	High Point, NC	\$37.9 million	100+	davisfurniture.com
183	Lazar Industries LLC	Siler City, NC	\$37.8 million	114	lazarind.com
184	Saco Industries Inc.	Lowell, IN	\$37.8 million	105	sacoindustries.com
185	Nations Cabinetry	San Antonio, TX	\$37 million	230	nationscabinetry.com
186	Tuohy Furniture	Chatfield, MN	\$37 million	195	tuohyfurniture.com
187	Case Systems Inc.	Midland, MI	\$36.9 million	190	casesystems.com
188	Artisan Custom Closets	Marietta, GA	\$36 million	160	artisancustomclosets.com
189	Hi-Lo Ind.dba Bridgewood Custom Cabinetry	Chanute, KS	\$35 million	215	bridgewoodcabinetry.com
190	Grabill Cabinet Co.	Grabill, IN	\$35 million	200	grabillcabinets.com
191	Plymold	Kenyon, MN	\$35 million	150	plymold.com
192	Panel Specialists Inc.	Temple, TX	\$32-\$35 million	150+	panelspec.com
193	Premier EuroCase LLC	Denver, CO	\$33 million	122	premiereurocase.com
194	Barnett Millworks Inc.	Theodore, AL	\$32.3 million	179	barnettmillworks.com
195	ICI (Institutional Casework Inc.)	Paris, TN	\$32.1 million	254	iciscientific.com
196	Candlelight Cabinetry	Lockport, NY	\$32.1 million	165	candlelightcab.com
197	Signature Custom Cabinetry Inc.	Ephrata, PA	\$31.6 million	135	signaturecab.com
198	Woodharbor Custom Cabinetry, WF	Mason City, IA	\$31.5 million	200	woodharbor.com
199	Plato Woodwork Inc.	Plato, MN	\$31.3 million	167	platowoodwork.com
200	Adams Group	North Port, FL	\$31 million	135	discoveradams.com
201	Cinch Kit LLC dba Qwikkit	Houston, TX	\$31 million	120	qwikkit.com
202	Durham Furniture Inc.	Durham, ON	\$30.9 million	200	durhamfurniture.com
203	Powell Valley Millwork	Clay City, KY	\$30 million	200	pvmillwork.com
204	Spectrum Industries Inc.	Chippewa Falls, WI	\$30 million	165	spectrumfurniture.com
205	The Corsi Group	Indianapolis, IN	\$30 million	140	thecorsigroup.com
206	Valen Group (Valen Drawers)	Lexington, NC	\$28.2 million	185	valenusa.com
207	LaFata Cabinets	Shelby Township, MI	\$28.2 million	145	lafata.com
208	Chandler Inc.	Afton, MN	\$28.2 million	103	chandlerinc.com
209	QCCI	New Holland, PA	\$28 million	150	qcci.com
210	Halcon Corp.	Stewartville, MN	\$28 million	200	halconfurniture.com
211	Closet America	Landover, MD	\$28 million	145	closetamerica.com
212	Millwork 360	Tampa, FL	\$28 million	100	millwork360.net
213	Kabinart	Nashville, TN	\$27 million	150	kabinart.com
214	Bishop Cabinets Inc.	Montgomery, AL	\$27 million	110	bishopcabinets.com
215	Fashion Cabinet Mfg., Inc.	West Jordan, UT	\$26.7 million	130	fashioncabinet.com
216	Specified Components Company (SCC)	Gurnee, IL	\$26.6 million	15-20	specifiedcomponents.com
217	Dubois Wood Products Inc.	Huntingburg, IN	\$26 million	68	duboiswood.com
218	JTB Furniture	Columbus, MS	\$25.4 million	99	jtbfurniture.com
219	Ferche Millwork Inc.	Rice, MN	\$25.1 million	200	ferche.com
220	Gat Creek	Berkeley Springs, WV	\$25.1 million	160	gatcreek.com



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221	R.D. Henry & Co., sub. of Superior Cabinets	Wichita, KS	\$25 million	180	rdhenry.com
222	Tharp Custom Cabinetry	Loveland, CO	\$25 million	150	tharpcabinets.com
223	Laurysen Kitchens Ltd.	Stittsville, ON	\$25 million	135	laurysenkitchens.com
224	Washington Woodworking Co.	Landover, MD	\$25 million	135	washingtonwoodworking.com
225	Rynone Manufacturing Corp.	Sayre, PA	\$23.9 million	125	rynone.com
226	Appalachian Wood Products Inc.	Clearfield, PA	\$23.41 million	140	appwood.com
227	Wright Architectural Millwork	Northampton, MA	\$23.2 million	65	wrightmw.com
228	ModuForm	Fitchburg, MA	\$23.1 million	135	moduform.com
229	Bishop Fixture & Millwork Inc.	Balsam Lake, WI	\$23 million	375	bishopfixtures.com
230	Brakur Custom Cabinetry Inc.	Shorewood, IL	\$23 million	100	brakur.com
231	Bell Cabinetry & Design	Cumming, GA	\$23 million	90	bellcabinetry.com
232	Goebel Fixture Co.	Hutchinson, MN	\$23 million	75	goebelfc.com
233	Anton Cabinetry	Arlington, TX	\$22.4 million	112	antoncabinetry.com
234	Cartier Kitchens	Brampton, ON	\$21.8 million	109	cartierkitchens.com
235	Crown Point Cabinetry	Claremont, NH	\$21.5 million	99	crown-point.com
236	Showbest Fixture Corp.	Henrico, VA	\$21.5 million	89	showbest.com
237	Twin Oaks Custom Cabinets	Neosho, MO	\$20.6 million	130	twinoakscabinets.com, woodpro.com
238	Upstate Door	Warsaw, NY	\$20.5 million	100	upstatedoor.com
239	Bass Cabinet Mfg. Inc.	Mesa, AZ	\$20.4 million	150	basscabinet.com
240	BodenAlexander	Portland, OR	\$20.4 million	125	bodenalexander.com
241	Jasper Chair	Jasper, IN	\$20.4 million	100	jasperchair.com
242	Schlabach Wood Design	Baltic, OH	\$20.1 million	115	schlabachwooddesign.com
243	Downsview Kitchens	Mississauga, ON	\$20 million	200	downsviewkitchens.com
244	Evans Cabinet Corp.	Dublin, GA	\$20 million	200	evanscabinet.com
245	Leeman Co.	Powder Springs, GA	\$20 million	130	leemanco.com
246	High Point Furniture Industries	High Point, NC	\$20 million	105	hpfi.com
247	Artone LLC	Jamestown, NY	\$20 million	100	artonemfg.com
248	Lewis Cabinet Specialties	Thatcher, UT	\$19-\$23 million	100	lewiscabinet.com
249	Herrick & White	Cumberland, RI	\$20 million	90	herrick-white.com
250	Lloyd Flanders Industries Inc.	Menominee, MI	\$20 million	86	lloydflanders.com
251	JB Cutting, Inc.	Mt. Clemens, MI	\$20 million	85	jbcutting.com
252	Milford Enterprises Inc.	Quakertown, PA	\$20 million	85	milfordei.com
253	Xybix Systems, Inc.	Littleton, CO	\$20 million	75	xybix.com
254	Eastern Millwork Inc.	Jersey City, NJ	\$20 million	70	eastern-millwork.com
255	Northwest Woodworks, LLC.	Woodinville, WA	\$20 million	47	nwwi.biz
256	Giffin Interior & Fixture, Inc.	Bridgeville, PA	\$19.5 million	100	giffininterior.com
257	Millwork One Inc.	Cranston, RI	\$19.4 million	90	millworkone.com
258	Wilkie Sanderson	Sauk Rapids, MN	\$19.3 million	75	wilkiesanderson.com
259	Adelphi Kitchens Inc.	Robesonia, PA	\$19 million	115	adelphikitchens.com
260	Gaithersburg Architectural Millwork	Warrenton, VA	\$18.9 million	96	gcabinet.com



SPECIAL REPORT

Rank	Company name	Main location	Annual sales (estimated unless FY noted)	Total employees	Website
261	Thos. Moser Cabinetmakers	Auburn, ME	\$18.5 million	105	thosmoser.com
262	Crestwood, Inc.	Salina, KS	\$18.4 million	160	crestwood-inc.com
263	Neutral Posture Inc.	Bryan, TX	\$18.4 million	79	neutralposture.com
264	Mock Woodworking Co.	Zanesville, OH	\$18.1 million	46	mockwoodworking.com
265	Kountry Kraft	Newmanstown, PA	\$18 million	100	kountrykraft.com
266	Mystic Scenic Studios, Inc.	Norwood, MA	\$18 million	100	mysticscenic.com
267	Starved Rock Wood Products	Mendota, IL	\$18 million	N/A	starvedrockwoodproducts.com
268	Dakota Kitchen & Bath, Inc.	Sioux Falls, SD	\$17.1 million	100	dakotakitchen.com
269	RFP Design Group	Mississauga, ON	\$15-\$20 million	75-100	rfpdesign.com
270	Anderson Wood Products	Louisville, KY	\$17 million	150	andersonwood.com
271	Darran Furniture	High Point, NC	\$17 million	135	darran.com
272	Modern Woodcrafts Inc.,	Plainville, CT	\$16.7 million	60	modernwoodcrafts.com
273	Witmer Furniture LLC	Abbotsford, WI	\$16.65 million	80	witmerfurniture.com
274	Profile Cabinet & Design	Kansas City, MO	\$16.5 million	150	profilecabinet.com
275	Northway Industries Inc.	Middleburg, PA	\$16.5 million	98	northwayind.com
276	Distinctive Wood Products	Kitchener, ON	\$15.6 million (CAD)	70	distinctivewoodproducts.com
277	Plain & Fancy Custom Cabinetry	Schaefferstown, PA	\$15.5 million	130	plainfancycabinetry.com
278	Rodgers Wade Mfg. Co.	Paris, TX	\$15.4 million	87	rogerswade.com
279	Grand Manor Furniture	Lenoir, NC	\$15 million	100	grandmanorfurniture.com
280	Mid-America Cabinets Inc.	Gentry, AR	\$15 million	100	midamericacabinets.com
281	Cooper Enterprises, Inc.	Shelby, OH	\$15 million	78	cooperenterprises.com
282	Worden Co.	Holland, MI	\$15 million	75	wordencompany.com
283	American Millwork and Cabinetry Inc.	Emmaus, PA	\$14.5 million	86	amcmillwork.com
284	Village Handcrafted Cabinetry	Lansdale, PA	\$14 million	85	villagehandcrafted.com
285	Timberlane, Inc.	Montgomery, PA	\$14 million	70	timberlane.com
286	Orchard Hill Cabinetry	Chicago, IL	\$13.5 million	55	Buildmykitchen.com
287	Brown Wood Inc.	Lincolnwood, IL	\$13.3 million	20	brownwoodinc.com
288	Brooks Brothers Cabinetry	Colorado Springs, CO	\$13.1 million	43	brooksbrotherscabinetry.com
289	Buda Woodworks	Buda, TX	\$12.5 million	60	budawoodworks.com
290	Muskoka Cabinet Co. Inc.	Alfred, ON	\$12.5 million	55	muskokacabinets.ca
291	Fancher Chair Co. Inc.	Falconer, NY	\$12 million	125	fancherchair.com
292	Lewis Lumber Products, Inc.	Picture Rocks, PA	\$12 million	37	lewislp.com
293	Harlan Cabinets	Harlan, IN	\$11.6 million	74	harlancabinets.com
294	Woodland Furniture LLC	Idaho Falls, ID	\$11 million	100	woodlandfurniture.com
295	Cohen Architectural Woodworking, LLC	St. James, MO	\$11 million	60	cohenwoodworking.com
296	Busby Cabinets	Alachua, FL	\$10 million	65	busbycabinets.com
297	Table Designs	Odessa, FL	\$10 million	45	tabledesigns.com
298	Keystone Wood Specialties, Inc.	Lancaster, PA	\$9.4 million	75	kestonewood.com
299	Tri-Star Cabinet & Top Co.	New Lenox, IL	\$9.1 million	100	tristarcabinets.com
300	Roth Wood Products	San Jose, CA	\$9 million	41	rothwoodproducts.com